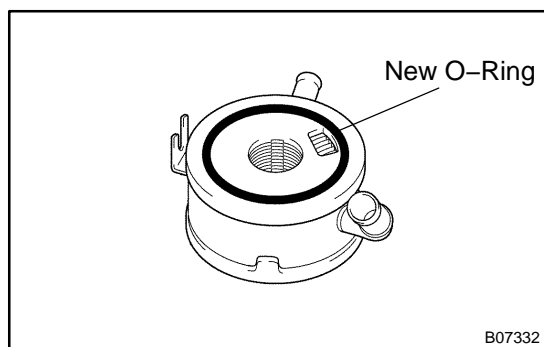


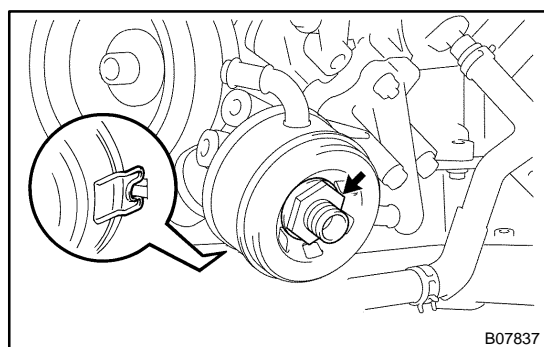
## INSTALLATION

### 1. INSTALL OIL COOLER

- (a) Clean the oil cooler contact surface on the cooler mounting.



- (b) Place a new O-ring to the oil cooler.  
(c) Apply a light coat of engine oil on the threads and under the head of the union bolt.



- (d) Install the oil cooler and plate washer with the union bolt.  
**Torque: 68.6 N·m (700 kgf·cm, 51 ft·lbf)**  
(e) Connect the 2 oil cooler hoses to the oil cooler.  
**2. INSTALL OIL FILTER (See page [LU-2](#))**  
**3. FILL WITH ENGINE COOLANT**  
**4. START ENGINE AND CHECK FOR ENGINE OIL LEAKS**  
**5. CHECK ENGINE OIL LEVEL**